



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3255-2
Job Sheet 181222



Part No: D3255-2

Job Qty: 8 ea

Part Name: Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 06-08-01 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		SL 8/18/19
100	Waterjet	8 pcs	8/31/18	8/31/18	0.00	0.68	Waterjet1		SL 8/18/19
110	QC	8 pcs	8/31/18	8/31/18	0.00	0.00	QC2 Waterjet-1		SL 8/18/19
120	QC	8 pcs	8/31/18	8/31/18	0.00	0.00	QC8-2		38 DAS
130	Brake NC	8 pcs	8/31/18	8/31/18	0.11	2.22	Brake NC 1		9-89 30
140	QC	8 pcs	8/31/18	8/31/18	0.00	0.00	QC5		EL 9-89
150	Packaging	8 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3	DAS 21	EL MAR 26 2019
160	QC21-SA	8 Ea	8/31/18	8/31/18	0.00	0.00	QC21	9-89	MAR 26 2019

M135/92 Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	11.8720 sf (1.484 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	12	170	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 9:30 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐	Engineering ☐ Quality ☐ Other ☐ (QSI042) Approval _____ Completed By _____ Supervisor Verification _____ Initiator _____																																																								
Date : _____ Step #: _____																																																											
Description Work Order Deviation																																																											
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4">Root Cause</th> </tr> </thead> <tbody> <tr> <td style="width:15%;">Environment</td><td>☐</td> <td style="width:15%;">No Re-verification</td><td>☐</td> </tr> <tr> <td>Design</td><td>☐</td> <td>Operator</td><td>☐</td> </tr> <tr> <td>Doc/Data</td><td>☐</td> <td>Offset/Setup</td><td>☐</td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> <td>Supplier</td><td>☐</td> </tr> <tr> <td>Handling/Pre</td><td>☐</td> <td>Training</td><td>☐</td> </tr> <tr> <td>Material</td><td>☐</td> <td>Use for Testing</td><td>☐</td> </tr> <tr> <td>Internal Transport</td><td>☐</td> <td>Poor Information</td><td>☐</td> </tr> <tr> <td>Tribal Knowledge</td><td>☐</td> <td>Rushing</td><td>☐</td> </tr> <tr> <td>LOA</td><td>☐</td> <td>Product Improvement</td><td>☐</td> </tr> <tr> <td>Substation</td><td>☐</td> <td>Process Improvement</td><td>☐</td> </tr> <tr> <td>Past Expiry Date</td><td>☐</td> <td>Manufacturing Process</td><td>☐</td> </tr> <tr> <td>Misidentified</td><td>☐</td> <td>Past Due</td><td>☐</td> </tr> <tr> <td colspan="4" style="text-align: center;"> OTHER : _____ </td> </tr> </tbody> </table>				Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
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